

Work Order ID 83194

April-13-12 1:02:06 PM

83194

Page 1

Item ID: D412-702-021

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 13/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 27/04/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/13 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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N/A	Rev N/A
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* SP

0.00

100 *100* DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-702-021 CHG003

SP/4/12

MLJ 12-4-25

110 Pick Kit 0.00

110

Packaging

0.00

Packaging

Memo

IK

SP

12-04-25.

120 QC4- 100% Inspect kits for completeness 0.00

120

Quality Control

Memo

0.00

SP/4/12

(+)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 83194

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

83194
D412-702-021

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B Removed Manufacturing 05-11-08 JLM
 IPP Rev:C06.04.03As per DSI9324 JLM
 IPP rev D 06.12.14 per ecn 871 EC
 IPP Rev:E 07-03-14 As per DSI 9351 JLM
 IPP Rev:F 07-07-28 As per Rev E JLM Verified By:ec IPP Rev.G
 11.05.31 DSI 9559 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A		Purchased	No			120	Each	1,327.000	4	4	**		

AN4-13A

Bolt

Location	Loc Qty	Loc Code
ST357	1327	
119449	39	
120187	48	
<u>120422</u>	340	
120770	400	
121162	500	

AN4-20A

AN4-20A

Bolt

Purchased	No	120	Each	473.0000	8
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**

8

SP

4X

SP

12-04-25

Location	Loc Qty	Loc Code
GA	50	
116419	50	
ST359	423	
115936	3	
117514	51	
119127	169	
<u>121060</u>	200	

8X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 83194

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

83194
D412-702-021

Start Date: 13/04/2012

Start Qty: 1.00

Required Date: 27/04/2012

Required Qty: 1.00

AN4-5A
Bolt

AN4-5A

AN960JD416
Washer

AN960.JD416

D3195-041
Bracket Assembly

D3195-041

D3195-043
Bracket Assembly

D3195-043

Purchased	No	120	Each	1,006.000	4	4
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**

SP

Location	Loc Qty	Loc Code
ST355	1006	
117508	6	
120562	1000	

4X

Purchased	No	120	Each	10.0000	20
-----------	----	-----	------	---------	----

**

20

mid1255 SP

Manufactured	No	120	Each	4.0000	2
--------------	----	-----	------	--------	---

SP

Manufactured	No	120	Each	5.0000	2
--------------	----	-----	------	--------	---

2X

SP 12-04-25

Location	Loc Qty	Loc Code
ST246A	4	
76207	4	

2X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 83194

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

83194
D412-702-021

Start Date: 13/04/2012

Start Qty: 1.00

Required Date: 27/04/2012

Required Qty: 1.00

D3196-1

Manufactured No

120 Each 5.0000

**

D3196-1

Bar

SP

D3196-3

Manufactured No

120 Each 5.0000

**

D3196-3

Bar

SP

D3196-4

Manufactured No

120 Each 5.0000

**

D3196-4

Bar

SP

D3197-041

Manufactured No

120 Each 4.0000

**

D3197-041

Bar Assembly

SP

D3198-1

Manufactured No

120 Each 0.0000

**

D3198-1

Fitting

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 83194

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

D3268-1

D3268-1

Placard

Manufactured No 120 Each 48.0000

2 **

Start Date: 13/04/2012

Start Qty: 1.00

Required Date: 27/04/2012

Required Qty: 1.00

383258P

D3546-1

D3546-1

Clip

Manufactured No 120 Each 8.0000

2 **

2

D3551-11

D3551-11

Hook and Loop Tie

Manufactured No 120 Each 41.0000

13 **

13

28 SP

D412-702-069

D412-702-069

Grommet

Manufactured No 120 Each 2.0000

1 **

1

142 SP 12-04-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 83194

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

83194
D412-702-021

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

D4387-041

Manufactured No 120 Each 10.0000 9 9 **

D4387-041

Harness Assembly

B82144 SP

D4387-043

Manufactured No 120 Each 4.0000 4 4 **

D4387-043

Harness Assembly

5X
SP

MS21042L4

Purchased No 120 Each 3,637.000 12 12 **

MS21042L4

Nut

4X
SP

MS24694-S152

Purchased No 120 Each 35.0000 8 8 **

MS24694-S152

Screw

12X
4X
MD1444 SP
12-04-25

Location	Loc Qty	Loc Code
ST290	35	
116440	1	
119108	14	
120731	20	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 83194**Parent Item:** D412-702-021**Parent Item Name:** 13-Man Shoulder Harness, 4 point***83194***
D412-702-021**Start Date:** 13/04/2012**Start Qty:** 1.00**Required Date:** 27/04/2012**Required Qty:** 1.00

MS24694-S154

Purchased

No

120

Each

44.0000

8

8

**

SP 12-04-25

MS24694-S154

SCREW

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST289A	15	
120498	15	
ST290	29	
119022	4	
121068	25	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -021	QTY -023	QTY -025	QTY -027	QTY -029	QTY -035	Part Number	Description
X						D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X					D412-702-023	Dart 5-Man Forward Facing Shoulder Harness Kit, 4-point
		X				D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X			D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
				X		D412-702-029	Dart 1-Man Forward Facing Shoulder Harness Kit, 4-point
					X	D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
1	1		1	1		D412-702-069	GROMMET KIT
2	2					D3195-041	BRACKET
2	2					D3195-043	BRACKET
1	1			1		D3196-1	BAR
1			1			D3196-3	BAR
1			1			D3196-4	BAR
2	2					D3197-041	BAR
4		4				D3198-1	FITTING
2	2					D3268-1	PLACARD
9	5		4	1		D3446-041	HARNESS ASSEMBLY, 4 POINT
4		4				D3446-043	HARNESS ASSEMBLY, 4 POINT
					5	D3446-045	HARNESS ASSEMBLY, 4 POINT
13	5	4	4	1	5	D3551-11	HOOK AND LOOP TIE
2	2					D3546-1	CLIP
4		4				AN4-5A	BOLT
4		4				AN4-13A	BOLT
8		8				AN4-20A	BOLT
20		20				AN960JD416	WASHER (OR NAS1149D0463J)
12		12				MS21042L4	NUT (OR MS21042-4)
8	2		6	2		MS24694-S152	SCREW
8	2		6	2		MS24694-S154	SCREW

QTY -069	Part Number	Description
X	D412-702-069	GROMMET KIT
24	D3619-2	GROMMET
1	D3619-2T1	HOLE PUNCH
1	D3619-2T2	STRIKER BLOCK
1	D3619-2T3	PUNCH
1	D3619-2T4	DIE

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Revision: A
 Date: 10.12.01

~~REFERENCE ONLY~~

DART SERVICE INSTRUCTION

TO AMEND IIN-D412-702-1 REV. A,
AND ICA-D412-702 REV. 4 OR EARLIER APPROVED REVISIONS

REF. TCCA STC: SH04-7

REF. FAA STC: SR01997NY

REF. EASA STC: EASA.IM.R.S.00710

PURPOSE

The purpose of this DSI is to outline the replacement of existing D3446-041/-043 Shoulder Harnesses with the new and improved D4387-041/-043 Shoulder Harnesses.

CHANGE

For the following Kits, the D4387-041 and D4387-043 Shoulder Harnesses respectively replace the D3446-041 and D3446-043 Shoulder Harnesses as follows:

Old Harness P/N	Used On	New Harness P/N	Effectivity
D3446-041	-D412-702-021	D4387-041	CHG 003 and subsequent
	D412-702-023		CHG 002 and subsequent
	D412-702-027		
	D412-702-029		
D3446-043	D412-702-021	D4387-043	CHG 003 and subsequent
	D412-702-025		CHG 002 and subsequent

Customers who want to upgrade their shoulder harnesses may replace their existing D3446-041/-043 with D4387-041/-043 per this service instruction.

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO #	01-O-01
APPROVED	
BY:	
D. SHEPHERD (DE # 02)	
DATE:	11.05.09
CERT. NO.:	SH04-7
ISSUE NO.:	3

A	NEW ISSUE	MB	11.05.09
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9559	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		HARNESS CHANGE	
DATE	11.05.09	NTS	

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